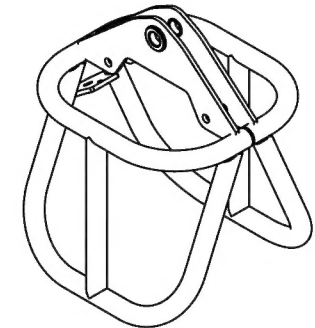
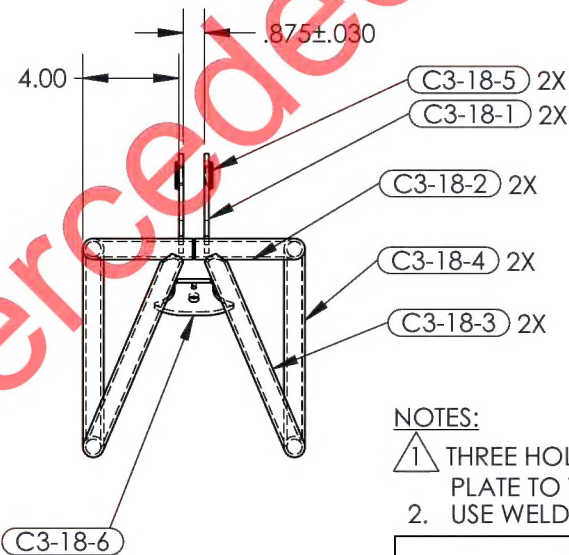
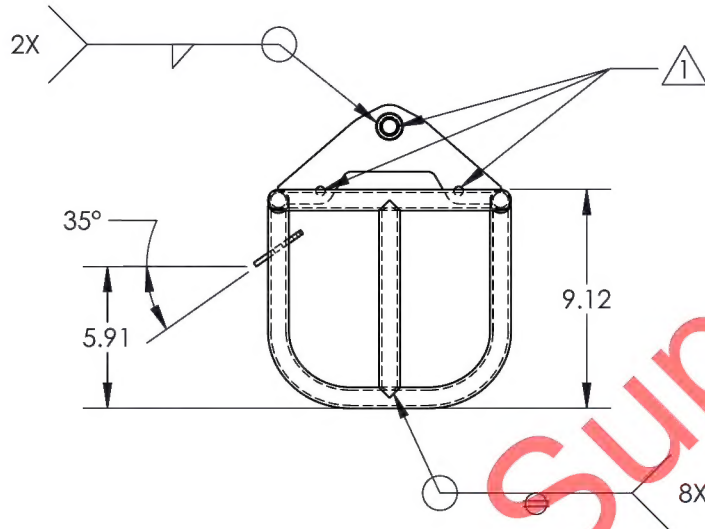
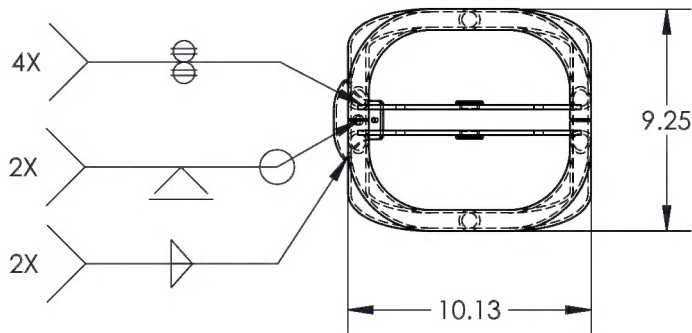


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	15-0053	UPDATED TO NEW DRAFTING STANDARDS. ADDED WELD FIXTURE NOTE.	2/27/2015	DPD	JAG
5	16-0038	CH'D FINISH SPEC WAS RAL 3000 IS T009-RD03. CH'D DIM WAS .875 IS .875 ±.030. CH'D WELD CALLOUT FROM FILLET TO BEVEL.	2/17/2016	DPD	JAG



#### NOTES:

- THREE HOLES MUST BE ALIGNED FROM FRONT PLATE TO THE BACK PLATE.
- USE WELD FIXTURE C3-19C-F.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description
			C3-18-1	2	LIFTING PLATE
			C3-18-2	2	TOP SEMI-RING
			C3-18-3	2	SIDE LOOP
			C3-18-4	2	STIFFENER BAR
			C3-18-5	2	BOSS
			C3-18-6	1	BUMPER BRACKET

C3-19C

WELDMENT

<b>DART AEROSPACE</b>	
TITLE <b>WELDMENT C3 CAGE</b>	
DWG NO. <b>C3-19C</b>	REV <b>5</b>
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
DRAWN BY: APICAL	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:8	DATE 7/21/2009
SHEET 1 OF 1	